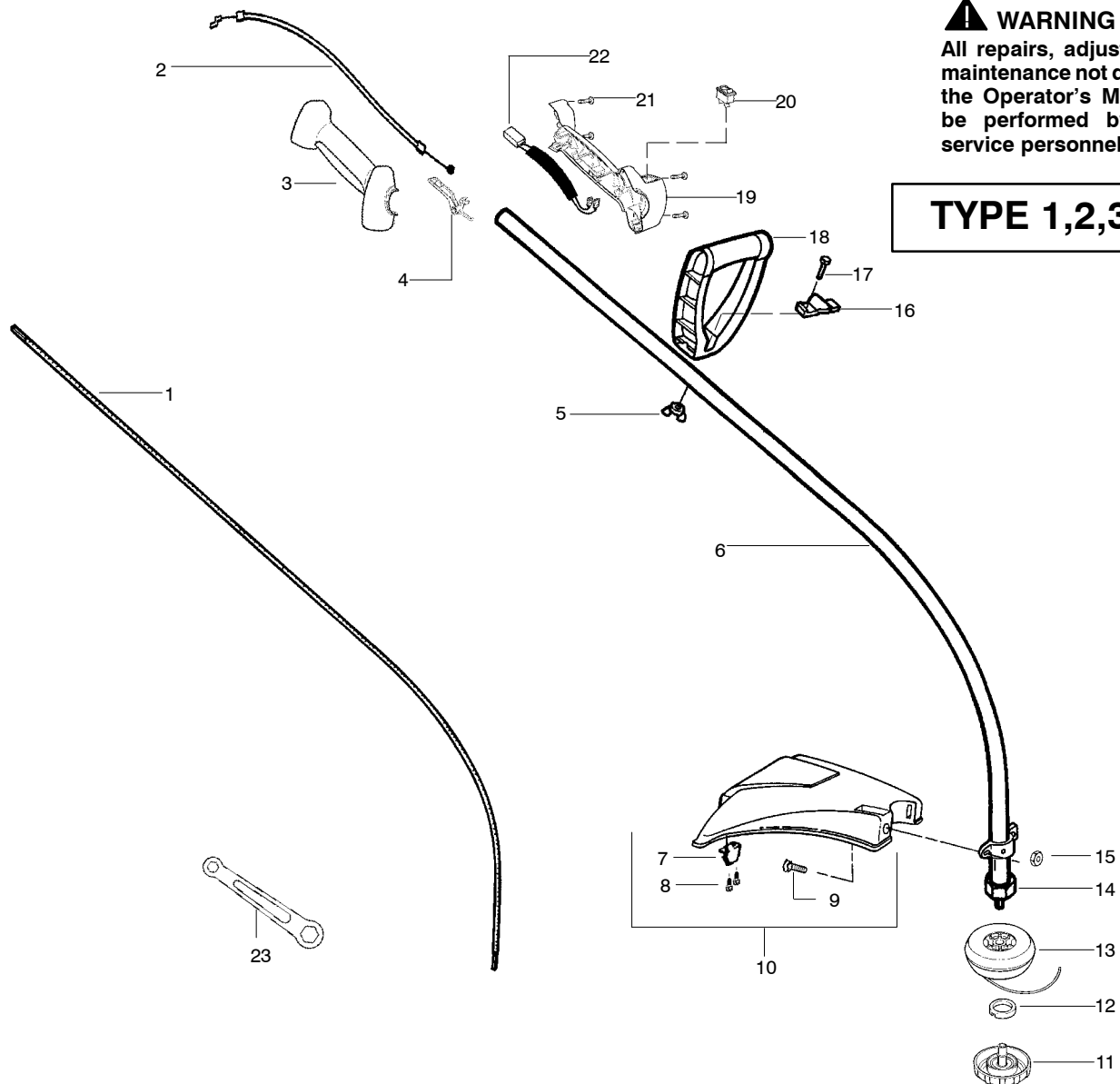


**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

**TYPE 1,2,3,4**



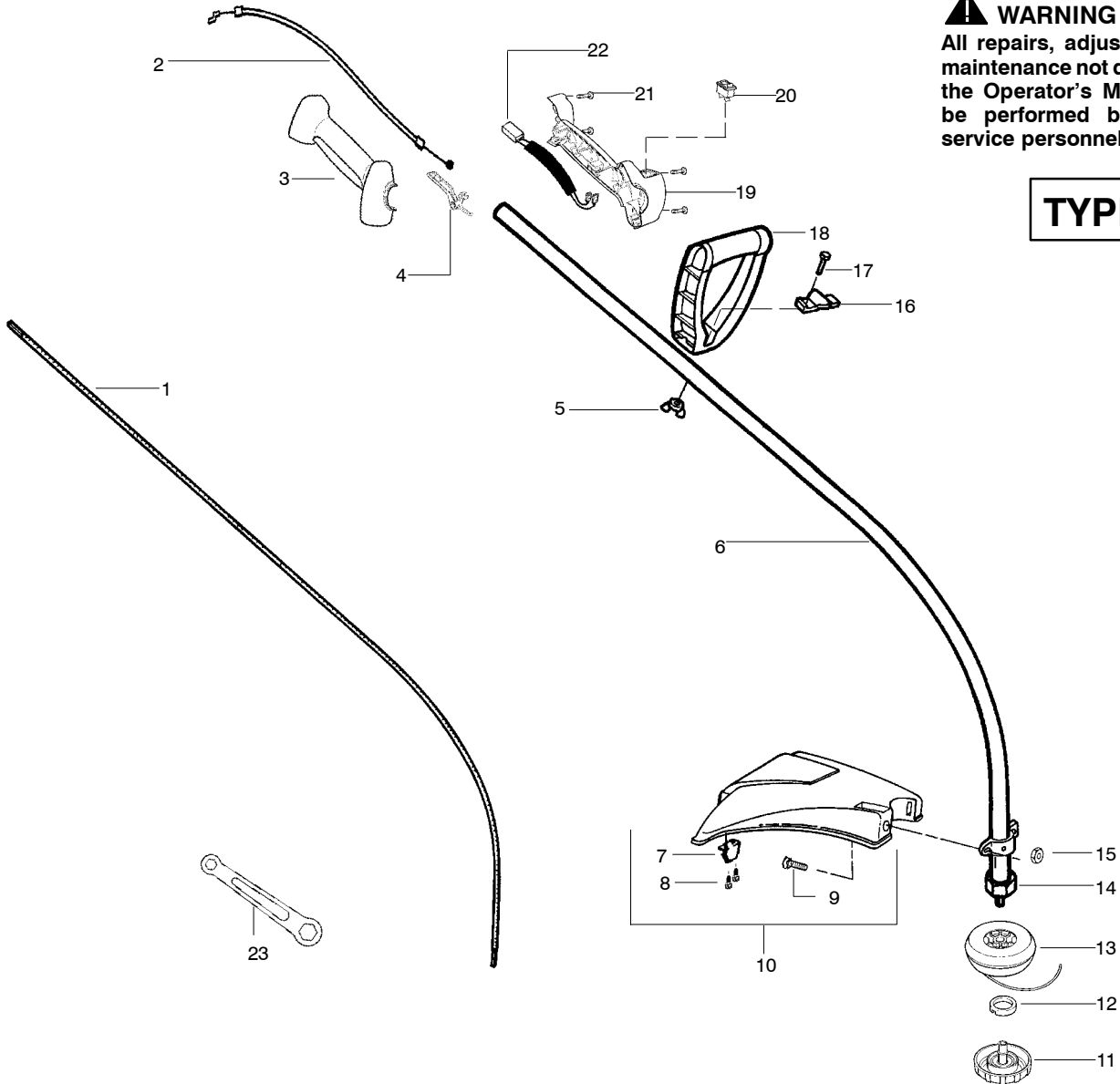
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530053614	Shaft - Flex	17.	530015820	Bolt - Handle/Shield
2.	530055159	Assy - Throttle Cable	18.	530094673	Handle - Assist
3.	530054990	Hsg. - Throttle (Right)	19.	530056425	Hsg. - Throttle (Left)
4.	530038682	Trigger	20.	530069572	Kit - Switch
5.	530016152	Wingnut - Handle/Shield	21.	530016179	Screw
6.	530071538	Kit - Drive Shaft Hsg. Assy.	22.	530049072	Assy - Front Wire
7.	530052287	Limiters - Line	23.	530056401	Wrench
8.	530015814	Screw - Line Limiter	Not Shown		
9.	530015820	Bolt - Handle/Shield		-	Operator Manual
10.	530071724	Kit - Shield Ass'y. (Incl. 7,8,9 & 15)		530163952	Scan
11.	530054222	Assy - Cap		530163953	Euro
12.	530403949	Guide - Line		530163954	Slov.
13.	530095935	Assy. - Wound hub		530056462	Decal - Shaft Warning
14.	530094543	Dust Cup		530038973	Decal - Handle Space
15.	530015197	Nut			
16.	530094847	Clamp - Handle			

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**⚠ WARNING**  
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**TYPE 5**



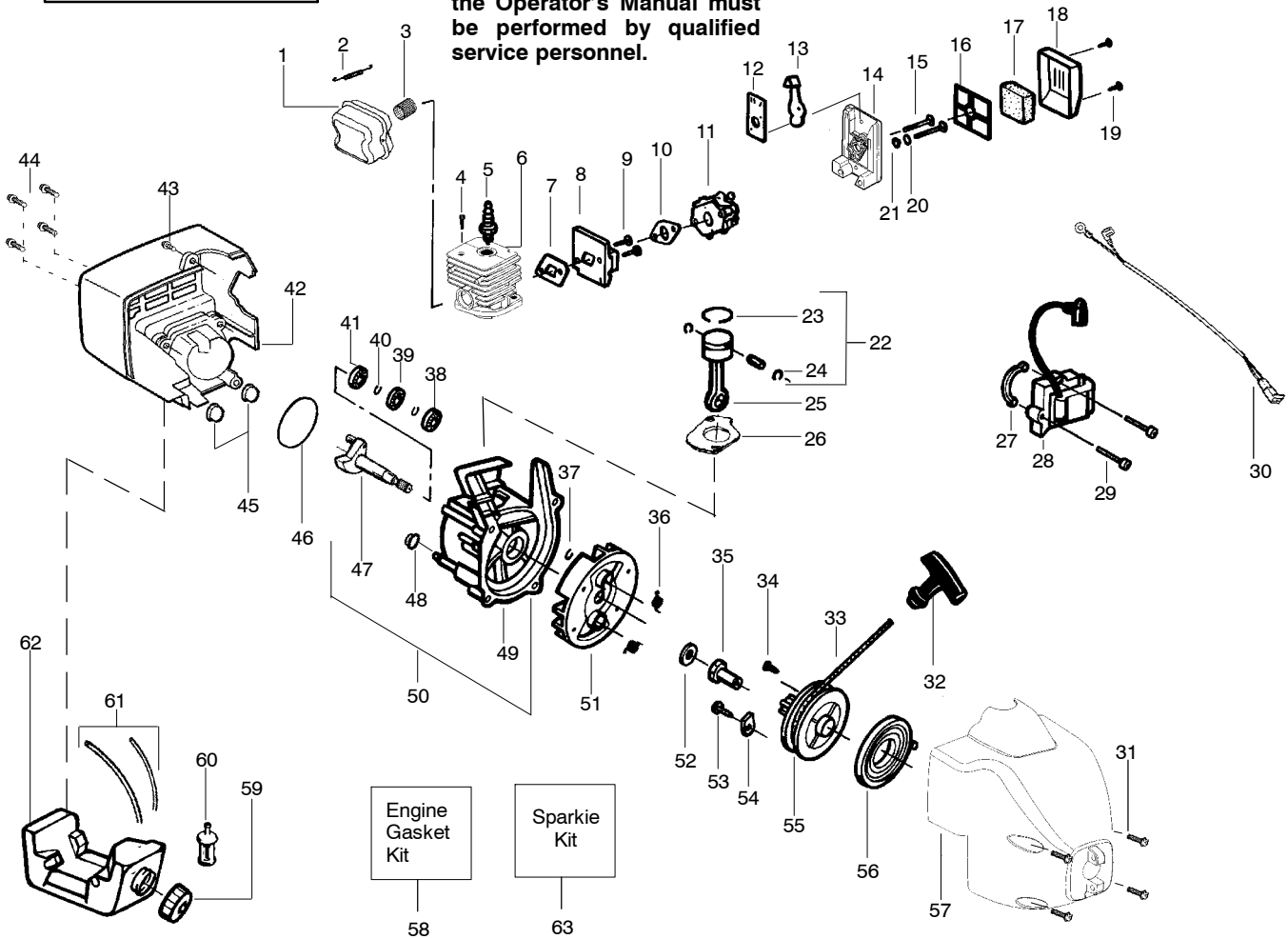
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530053614	Shaft-Flex	17.	530015820	Bolt-Handle/Shield
2.	530055546	Assy-Throttle Cable	18.	530094673	Handle-Assist
3.	530054990	Hsg.-Throttle (Right)	19.	530056425	Hsg.-Throttle (Left)
4.	530038682	Trigger	20.	530069572	Kit-Switch
5.	530016152	Wingnut-Handle/Shield	21.	530016179	Screw
6.	530071538	Kit-Drive Shaft Hsg. Assy.	22.	530049072	Assy-Front Wire
7.	530052287	Limiters-Line	23.	530056401	Wrench
8.	530015814	Screw-Line Limiter	Not Shown		
9.	530015820	Bolt-Handle/Shield		-	Operator Manual
10.	530071724	Kit-Shield Ass'y. (Incl. 7,8,9 & 15)	↙	530164578	Scan
11.	530054222	Assy-Cap	↙	530164579	Euro
12.	530403949	Guide-Line	↙	530164580	Slov.
13.	530095935	Assy.-Wound hub		530056462	Decal-Shaft Warning
14.	530094543	Dust Cup			
15.	530015197	Nut			
16.	530094847	Clamp-Handle			

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**TYPE 1**

**WARNING**  
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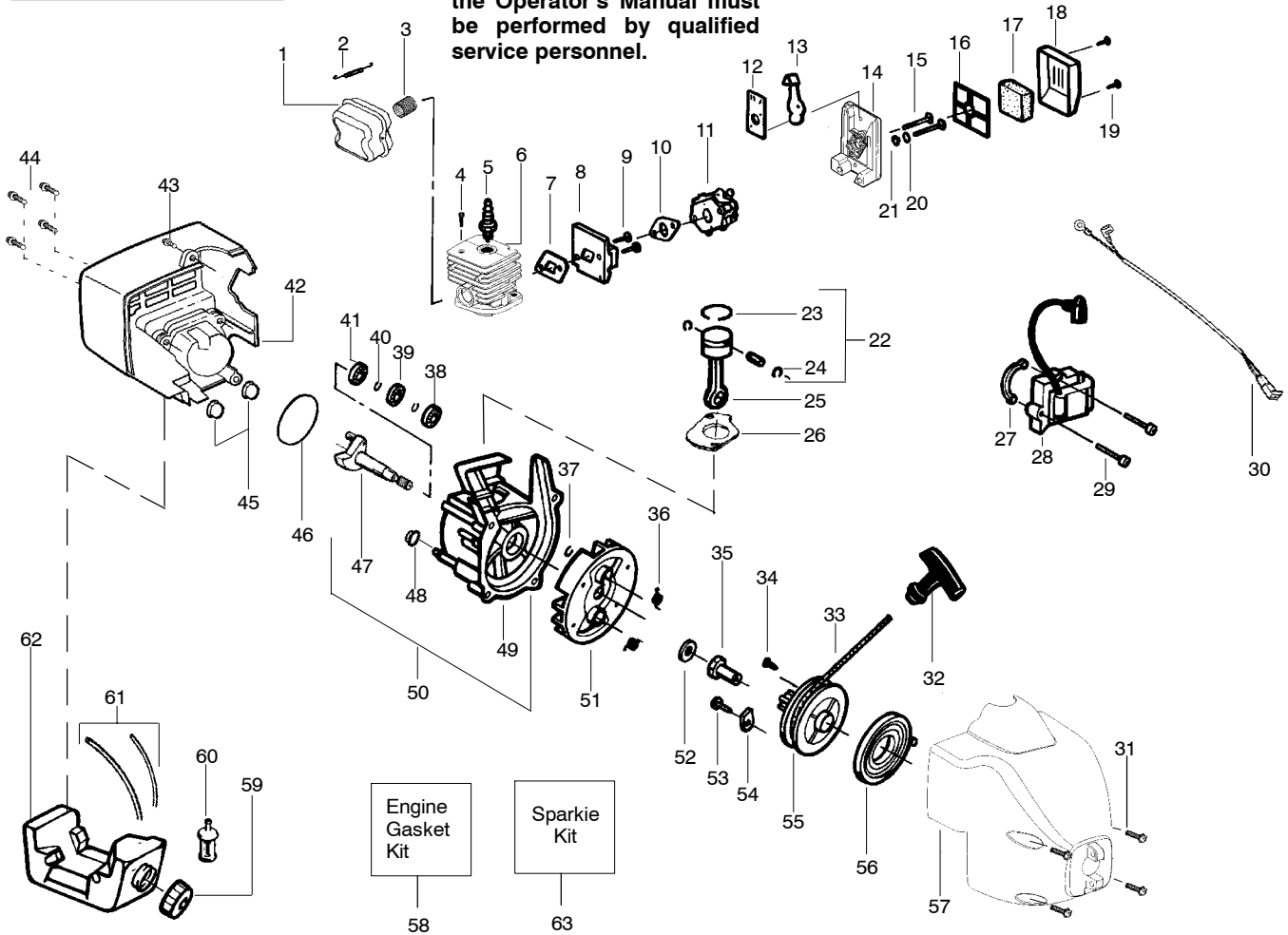
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	24.	530015162	Ret.-Piston Pin	48.	530036792	Isolator-C'Case
2.	530042088	Spring-Muffler	25.	530069945	Kit-Conn. Rod Ass'y.	49.	530012414	Assy-Crankcase (Incl. 38-41)
3.	530071391	Screen-Spark Arrestor	26.	530071535	Gasket-Cylinder (Kit)	50.	530071337	Assy-C'case & C'shaft (Incl. 37,47,49)
4.	530015953	Screw-Cylinder	27.	530036145	Spacer-Module	51.	530069886	Assy-Flywheel
5.	Champion	Spark Plug (RCJ 8Y)	28.	530039211	Module-Ignition	52.	530015828	Washer-Flat
6.	530071359	Kit - Cylinder	29.	530015954	Screw	53.	530015775	Screw
7.	530071535	Gasket-Cyl./Carb.(Kit)	30.	530047278	Assy-Switch Wire	54.	530053985	Retainer-Pulley
8.	530069758	Kit - Carb. Adaptor	31.	530015810	Screw	55.	530071536	Kit-Starter Pulley (Incl. 34)
9.	530016014	Screw	32.	530027569	Handle-Starter	56.	530042086	Spring-Starter
10.	530071535	Gasket-Carb. (Kit)	33.	530071542	Kit - Rope	57.	530071526	Assy. - Fan Housing
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	34.	530016326	Screw	58.	530071535	Kit-Engine Gasket (Incl. 7,10,26,46)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	59.	530014347	Assy-Fuel Cap
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	60.	530095646	Assy-Fuel Pickup
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	61.	530069599	Kit-Fuel Line
15.	530015887	Screw	38.	530032124	Bearing-Outer	62.	530049933	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	39.	530019179	Seal-C'case	63.	507475326	Kit-Sparkie (Incl. spring term. & boot)
17.	530036575	Air Filter- Foam	40.	530015945	Retainer Ring-C'case			
18.	530054414	Cover-Air Filter	41.	530032125	Bearing-Inner			
19.	530015892	Screw	42.	530054299	Shroud-Rear			
20.	530015852	Spacer-Choke	43.	530015934	Screw			
21.	530015254	Washer	44.	530015810	Screw			
22.	530071357	Kit - Piston (Incl. 23, 24 & Pin)	45.	530036793	Isolator-Shroud			
23.	530055120	Ring-Piston	46.	530071535	O-Ring-C'case/Shrd (Kit)			
			47.	530012413	Assy-Crankshaft			

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**TYPE 2**

**⚠ WARNING**  
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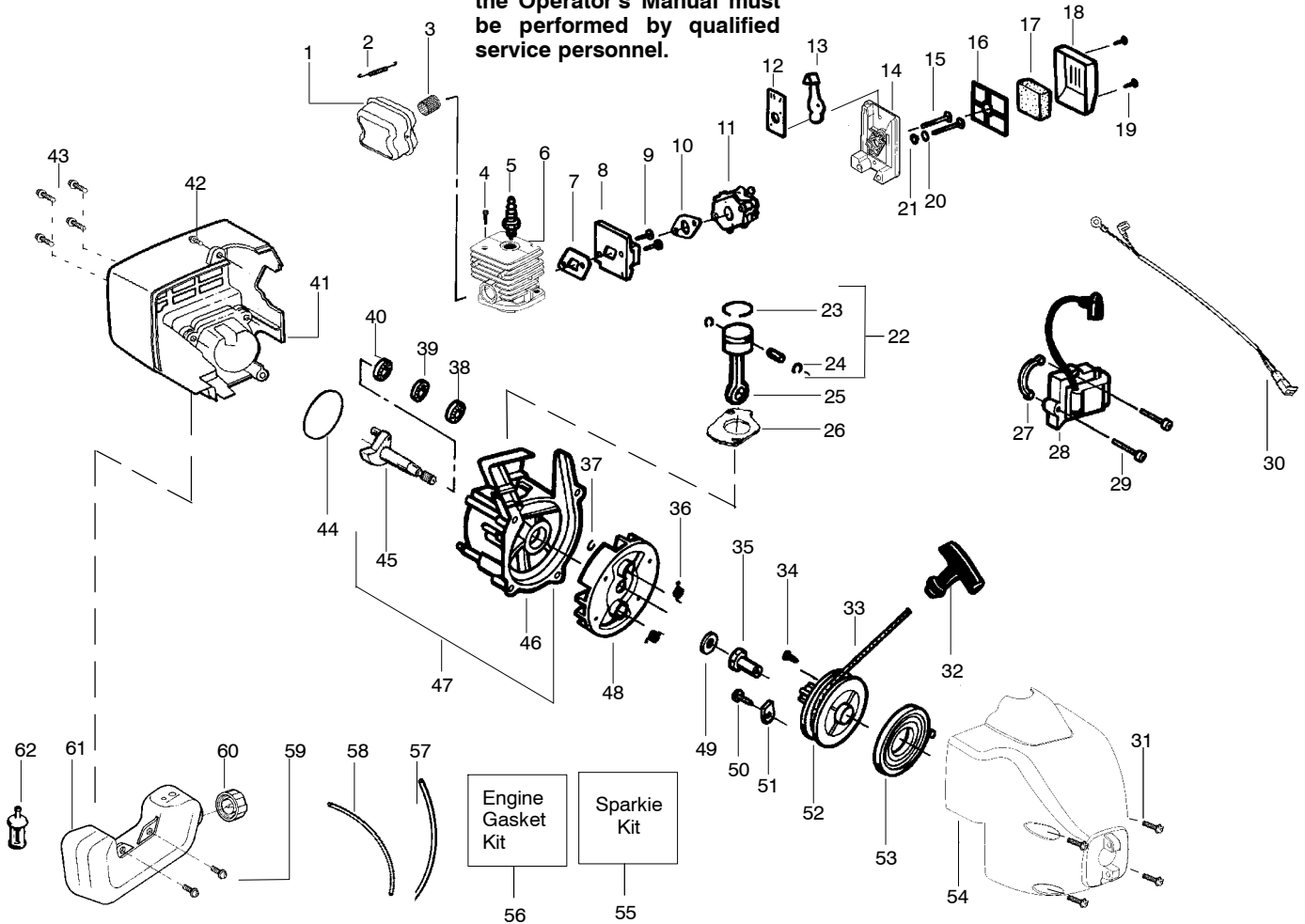
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	24.	530015162	Ret.-Piston Pin	48.	530036792	Isolator-C'Case
2.	530042088	Spring-Muffler	25.	530069615	Kit-Conn. Rod Ass'y.	49.	530012414	Assy-Crankcase (Incl. 38-41)
3.	530071391	Screen-Spark Arrestor	26.	530069616	Gasket-Cylinder (Kit)	50.	530071337	Assy-C'case & C'shaft (Incl. 37,47,49)
4.	530015953	Screw-Cylinder	27.	530036145	Spacer-Module	51.	530069886	Assy-Flywheel
5.	Champion	Spark Plug (RCJ 8Y)	28.	530039211	Module-Ignition	52.	530015828	Washer-Flat
6.	530069757	Kit - Cylinder	29.	530015954	Screw	53.	530015775	Screw
7.	530069616	Gasket-Cyl./Carb.(Kit)	30.	530047278	Assy-Switch Wire	54.	530053985	Retainer-Pulley
8.	530069758	Kit - Carb. Adaptor	31.	530015810	Screw	55.	530071536	Kit-Starter Pulley (Incl. 34)
9.	530016014	Screw	32.	530027569	Handle-Starter	56.	530042086	Spring-Starter
10.	530069616	Gasket-Carb. (Kit)	33.	530071542	Kit - Rope	57.	530071526	Assy. - Fan Housing
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	34.	530016326	Screw	58.	530069616	Kit-Engine Gasket (Incl. 7,10,26,46)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	59.	530014347	Assy-Fuel Cap
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	60.	530095646	Assy-Fuel Pickup
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	61.	530069599	Kit-Fuel Line
15.	530015887	Screw	38.	530032124	Bearing-Outer	62.	530049933	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	39.	530019179	Seal-C'case	63.	507475326	Kit-Sparkie (Incl. spring term. & boot)
17.	530036575	Air Filter- Foam	40.	530015945	Retainer Ring-C'case			
18.	530054414	Cover-Air Filter	41.	530032125	Bearing-Inner			
19.	530015892	Screw	42.	530054299	Shroud-Rear			
20.	530015852	Spacer-Choke	43.	530015886	Screw			
21.	530015254	Washer	44.	530015810	Screw			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	45.	530036793	Isolator-Shroud			
23.	530055120	Ring-Piston	46.	530069616	O-Ring-C'case/Shrd (Kit)			
			47.	530012413	Assy-Crankshaft			

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# TYPE 3

**WARNING**  
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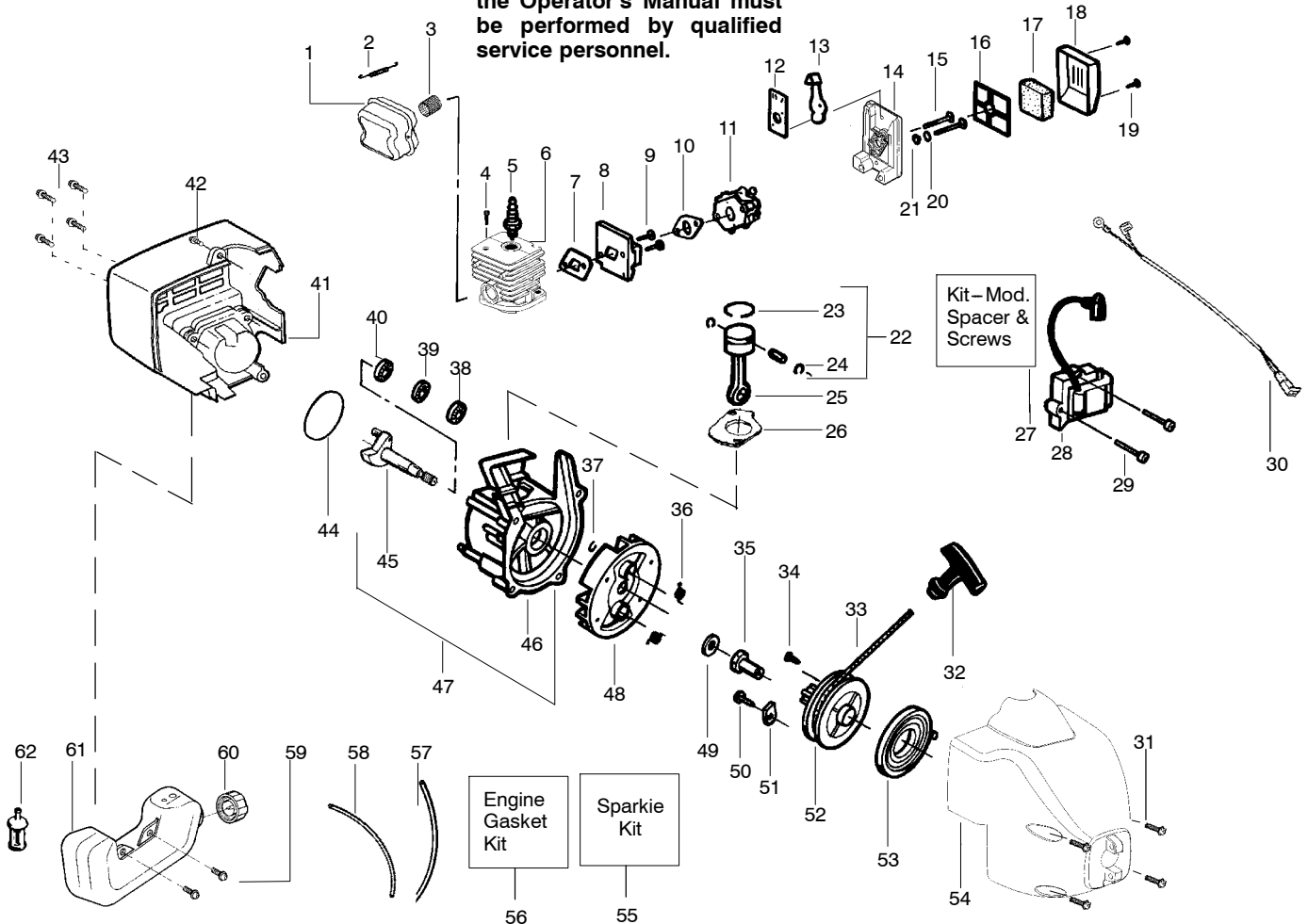
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	46.	530012491	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	47.	530071337	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069615	Kit-Conn. Rod Ass'y.	48.	530069886	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder (Kit)	49.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530036145	Spacer-Module	50.	530015775	Screw
6.	530069757	Kit - Cylinder	28.	530039211	Module-Ignition	51.	530053985	Retainer-Pulley
7.	530069616	Gasket-Cyl./Carb.(Kit)	29.	530015954	Screw	52.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530069758	Kit - Carb. Adaptor	30.	530047278	Assy-Switch Wire	53.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Screw	54.	530071526	Assy. - Fan Housing
10.	530069616	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	55.	507475326	Kit-Sparkie (Incl. spring term. & boot)
11.	---	Kit - Carburetor Ass'y (WA-226)	33.	530071542	Kit - Rope	56.	530069616	Kit-Engine Gasket (Incl. 7,10,26,44)
	530071635	(WT-631)	34.	530016326	Screw	57.	530069216	Kit-Fuel Line(large)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	58.	530069247	Kit-Fuel Line(small)
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	59.	530016379	Retainer-Tank
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	60.	530014347	Assy-Fuel Cap
15.	530015887	Screw	38.	530055728	Bearing-Outer	61.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	39.	530071615	Kit-C'case Seal	62.	530095646	Assy-Fuel Pickup
17.	530036575	Air Filter- Foam	40.	530032125	Bearing-Inner			
18.	530054414	Cover-Air Filter	41.	530056548	Shroud-Rear			
19.	530015892	Screw	42.	530015886	Screw			
20.	530015852	Spacer-Choke	43.	530015810	Screw			
21.	530015254	Washer	44.	530071535	O-Ring-C'case/Shrd (Kit)			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	45.	530012413	Assy-Crankshaft			

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# TYPE 4

**⚠ WARNING**  
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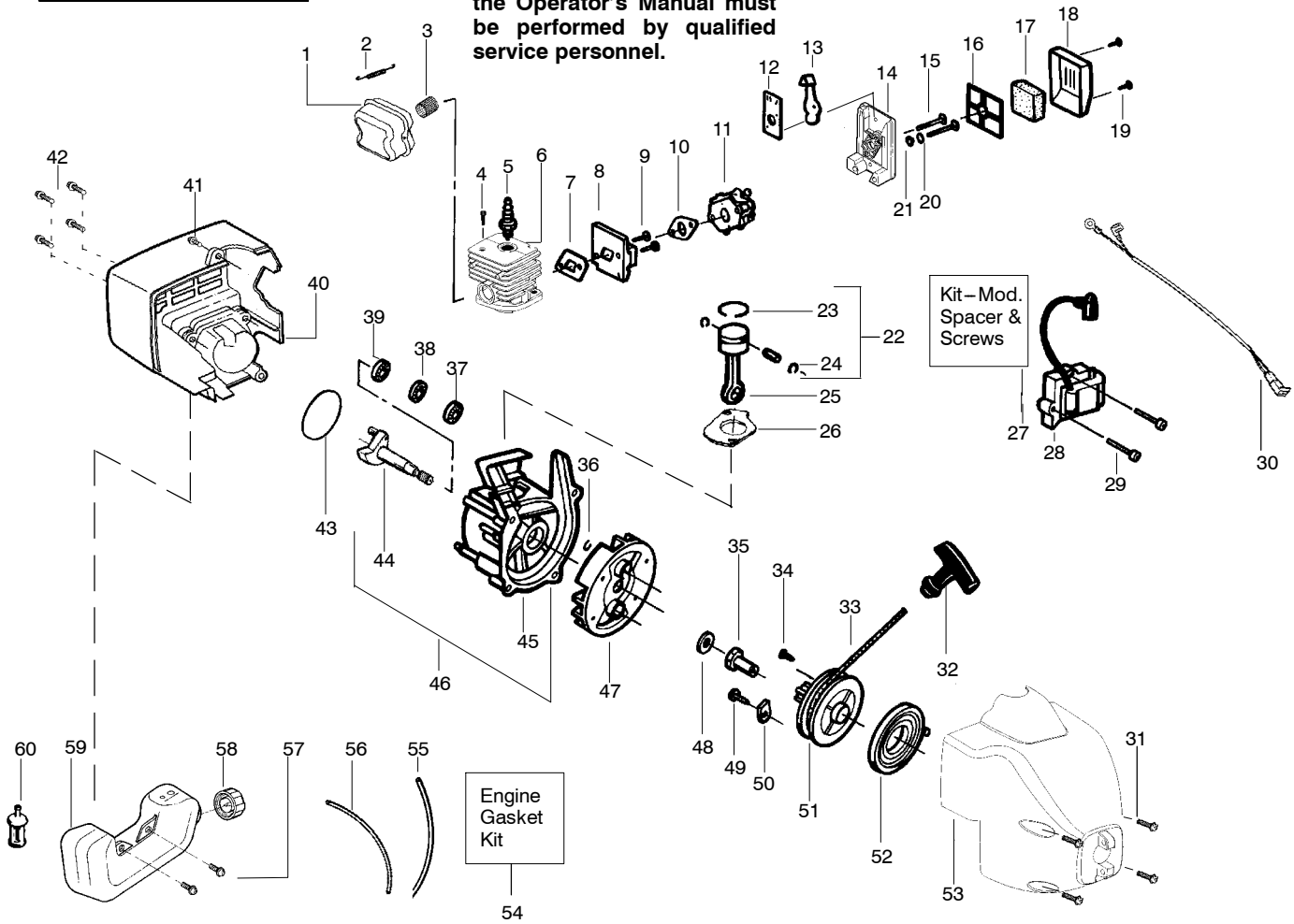
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	46.	530071627	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	47.	530071675	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069615	Kit-Conn. Rod Ass'y.	48.	530069886	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder (Kit)	49.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530071731	Kit-Module Spacer & Screws	50.	530015775	Screw
6.	530012376	Cylinder	28.	530039211	Module-Ignition	51.	530053985	Retainer-Pulley
7.	530069616	Gasket-Cyl./Carb.(Kit)	29.	530016357	Screw	52.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530069758	Kit - Carb. Adaptor	30.	530047278	Assy-Switch Wire	53.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Kit - Rope	54.	530071527	Assy. - Fan Housing
10.	530069616	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	55.	507475326	Kit-Sparkie (Incl. spring term. & boot)
11.	---	Kit - Carburetor Ass'y	33.	530071542	Kit - Rope	56.	530069616	Kit-Engine Gasket (Incl. 7,10,26,44)
	530069754	(WA-226)	34.	530016391	Screw	57.	530069216	Kit-Fuel Line(large)
	530071635	(WT-631)	35.	530027953	Coupling-Drive	58.	530069247	Kit-Fuel Line(small)
12.	530038747	Plate-Choke Mounting	36.	530023817	Spring-Starter Dog	59.	530016379	Retainer-Tank
13.	530035499	Shutter-Choke	37.	530015941	Retain. Ring-C'shaft	60.	530014347	Assy-Fuel Cap
14.	530052431	Box-Air	38.	530055728	Bearing-Outer	61.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
15.	530015887	Screw	39.	530071615	Kit-C'case Seal	62.	530095646	Assy-Fuel Pickup
16.	530036569	Plate - Filter Support	40.	530032125	Bearing-Inner			
17.	530036575	Air Filter- Foam	41.	530057026	Shroud-Rear			
18.	530054414	Cover-Air Filter	42.	530015886	Screw			
19.	530015892	Screw	43.	530015810	Screw			
20.	530015852	Spacer-Choke	44.	530069616	O-Ring-C'case/Shrd (Kit)			
21.	530015254	Washer	45.	530012413	Assy-Crankshaft			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)						

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# TYPE 5

**⚠ WARNING**  
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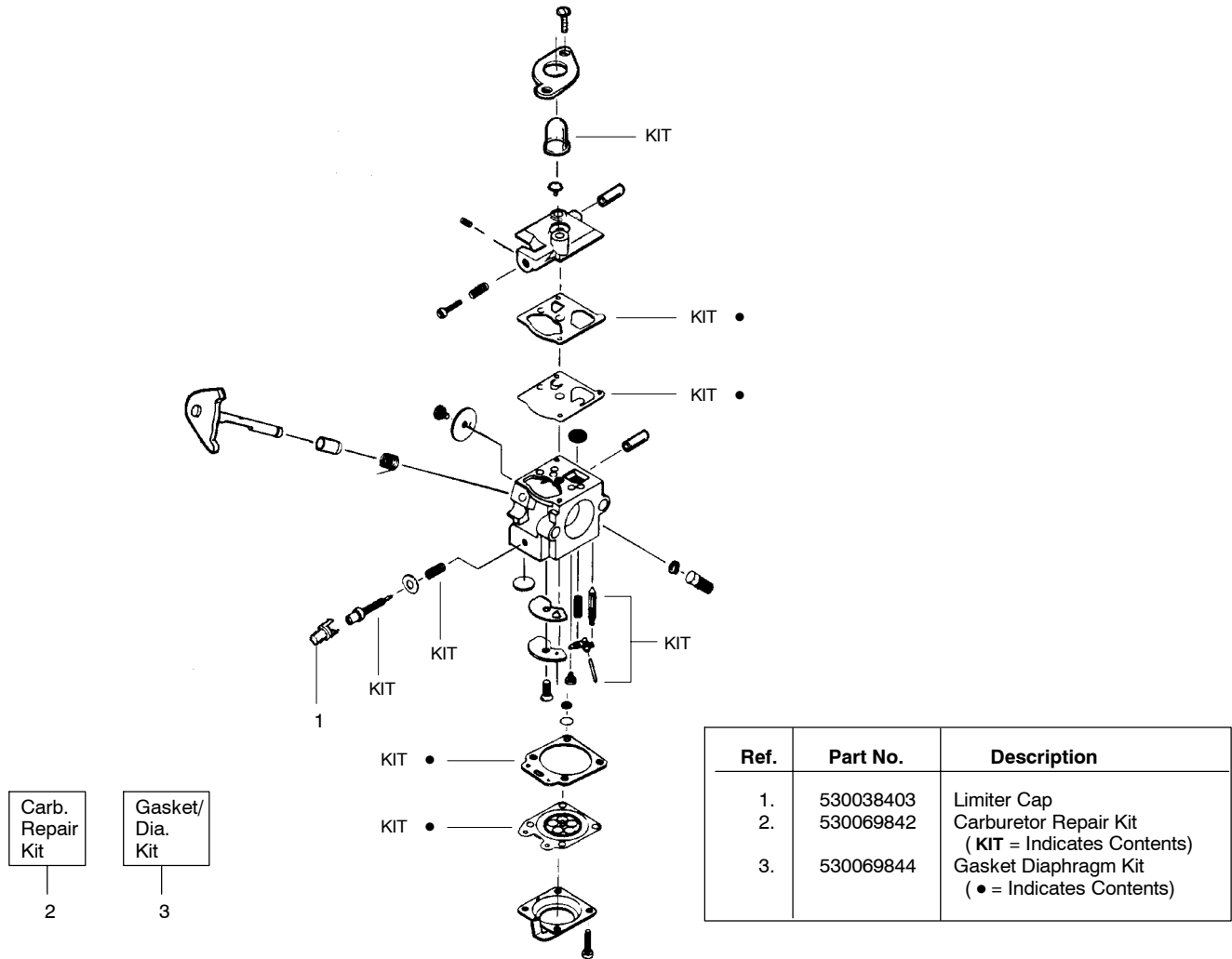


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	45.	530071627	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	46.	530071675	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069945	Kit-Conn. Rod Ass'y.	47.	530054115	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (Kit)	48.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530071731	Kit-Module Spacer & Screws	49.	530015775	Screw
6.	530012416	Cylinder	28.	530039211	Module-Ignition	50.	530053985	Retainer-Pulley
7.	530071363	Gasket-Cyl./Carb. (Kit)	29.	530016357	Screw	51.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530057635	Adaptor-Carb.	30.	530047278	Assy-Switch Wire	52.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Screw	53.	530071527	Assy. - Fan Housing
10.	530071363	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	54.	530071363	Kit-Engine Gasket (Incl. 7,10,26,44)
11.	---	Kit - Carburetor Ass'y (WT-631)	33.	530071542	Kit - Rope	55.	530069216	Kit-Fuel Line(large)
12.	530038747	Plate-Choke Mounting	34.	530016391	Screw	56.	530069247	Kit-Fuel Line(small)
13.	530035499	Shutter-Choke	35.	530027953	Coupling-Drive	57.	530016379	Retainer-Tank
14.	530052431	Box-Air	36.	530015941	Retain. Ring-C'shaft	58.	530014347	Assy-Fuel Cap
15.	530016393	Screw	37.	530055728	Bearing-Outer	59.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	38.	530071615	Kit-C'case Seal	60.	530095646	Assy-Fuel Pickup
17.	530036575	Air Filter- Foam	39.	530032125	Bearing-Inner			
18.	530054414	Cover-Air Filter	40.	530057026	Shroud-Rear			
19.	530015892	Screw	41.	530015886	Screw			
20.	530015852	Spacer-Choke	42.	530015810	Screw			
21.	530015254	Washer	43.	530071363	O-Ring-C'case/Shrd (Kit)			
22. ✓	530071833	Kit - Piston (Incl. 23, 24 & Pin)	44.	530012413	Assy-Crankshaft			

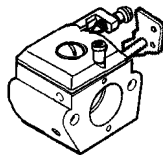
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**Carburetor Assembly #530069754 (WA-226)**



**Kit - Carburetor Assembly No. 530071635 - WT-631**



Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071635 (WT-631)